SAMSUNG

WASHING MACHINE
DRUM TYPE

Basic Model : WF405ATPAWA/A2

Model Name : WF42H5200AP
WF42H5200AF
WF42H5200AW
(WF5000HA-PJT)

Model Code : WF42H5200AP/A2
WF42H5200AF/A2
WF42H5200AW/A2
(WF5000HA-PJT)

SERVICE Manual

WASHING MACHINE (DRUM)

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1. SAFETY INSTRUCTIONS

1-1. SAFETY INSTRUCTIONS FOR SERVICE ENGINEERS

► Be sure to observe the following instructions to operate the product correctly and safely to prevent possible accidents and hazards while servicing.

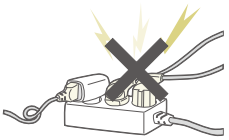
► Two types of safety symbols, Warning and Caution, are used in the safety instructions.

⚠ **WARNING**	**Hazards or unsafe practices that may result in severe personal injury or death.**
⚠ **CAUTION**	**Hazards or unsafe practices that may result in minor personal injury or property damage.**

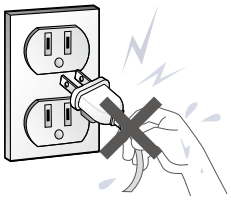
⚠ WARNING BEFORE SERVICING

- (When servicing electrical parts or harnesses) Make sure to disconnect the power plug before servicing.
  ✓ Failing to do so may result in a risk of electric shock.

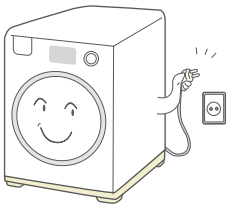
- Do not allow consumers to connect several appliances to a single power outlet at the same time.
  ✓ There is a risk of fire due to overheating.



- When removing the power cord, make sure to hold the power plug when pulling the plug from the outlet.
  ✓ Failing to do so may damage the plug and result in fire or electric shock.



- When the washing machine is not being used, make sure to disconnect the power plug from the power outlet.
  ✓ Failing to do so may result in electric shock or fire due to lightning.



- Do not place or use gasoline, thinners, alcohol, or other flammable or explosive substances near the washing machine.
  ✓ There is a risk of explosion and fire caused from electric sparks.

⚠ WARNING WHILE SERVICING

- Check if the power plug and outlet are damaged, flattened, cut or otherwise degraded.
  ✓ If faulty, replace it immediately.
  Failing to do so may result in electric shock or fire.

- Completely remove any dust or foreign material from the housing, wiring and connection parts.
  ✓ This will prevent a risk of fire due to tracking and electrical hazard..

- When connecting wires, make sure to connect them using the relevant connectors and check that they are completely properly.
  ✓ If tape is used instead of the connectors, it may cause fire due to tracking.

- Make sure to discharge the PBA power terminals before starting the service.
  ✓ Failing to do so may result in a high voltage electric shock.

- When replacing the heater, make sure to fasten the nut after ensuring that it is inserted into the bracket-heater.
  ✓ If not inserted into the bracket-heater, it touches the drum and causes noise and electric leakage.

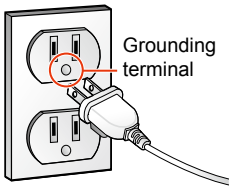
⚠ WARNING AFTER SERVICING

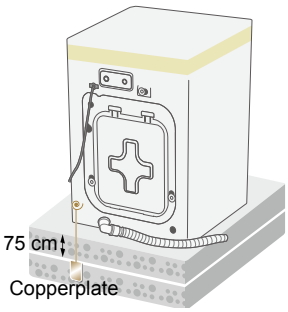
- Check the wiring.
  ✓ Ensure that no wire touches a rotating part or a sharpened part of the electrical harness.

- Check for any water leakage.
  ✓ Perform a test run for the washing machine using the standard course and check whether there is any water leakage through the floor section or the pipes.

- Do not allow consumers to repair or service any part of the washing machine themselves.
  ✓ This may result in personal injury and shorten the product lifetime.

- If it seems that grounding is needed due to water or moisture, make sure to run grounding wires.
  (Check the grounding of the power outlet, and additionally ground it to a metallic water pipe.)
  ✓ Failing to do so may result in electric shock due to electric leakage.
  [Running a grounding wire]
  - Twist a grounding wire (copper wire) two or three times around the tap.
  - If you connect the grounding wire to a copperplate, bury it 75 cm under the earth in a place with a lot of moisture.
    ⚠ Do not connect the grounding wire to a gas pipe, plastic water pipe or telephone wire. There is a risk of electric shock or explosion.

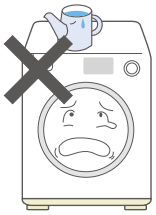




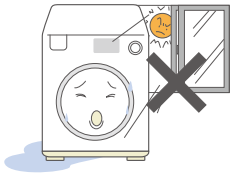
⚠ CAUTION BEFORE SERVICING

- Do not sprinkle water onto the washing machine directly when cleaning it.
  - ✓ This may result in electric shock or fire, and may shorten the product lifetime.

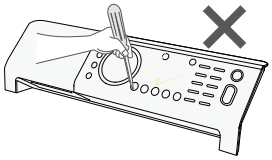
- Do not place any containers with water on the washing machine.
  - ✓ If the water is spilled, it may result in electric shock or fire. This will also shorten the product lifetime.



- Do not install the washing machine in a location exposed to snow or rain.
  - ✓ This may result in electric shock or fire, and shorten the product lifetime.



- Do not press a control button using a sharp tool or object.
  - ✓ This may result in electric shock or damage to the product.



⚠ CAUTION WHILE SERVICING

- When wiring a harness, make sure to seal it completely so no liquid can enter.
  - ✓ Make sure that they do not break when force is exerted.

- Check if there is any residue that shows that liquid entered the electric parts or harnesses.
  - ✓ If any liquid has entered into a part, replace it or completely remove any remaining moisture from it.

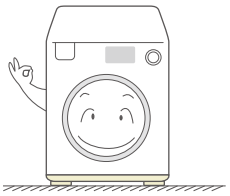
- If you need to place the washing machine on its back for servicing purposes, place a support(s) on the floor and lay it down carefully so its side is on the floor.
  - ✓ Do not lay it down on its front. This may result in the inside tub damaging parts.

⚠ CAUTION AFTER SERVICING

- Check the assembled status of the parts.
  - √ Now is a good time to inspect your work. Review all connections and wiring, including mounting hardware.

- Check the insulation resistance.
  - √ Disconnect the power cord from the power outlet and measure the insulation resistance between the power plug and the grounding wire of the washing machine. The value must be greater than 10MΩ when measured with a 500V DC Megger

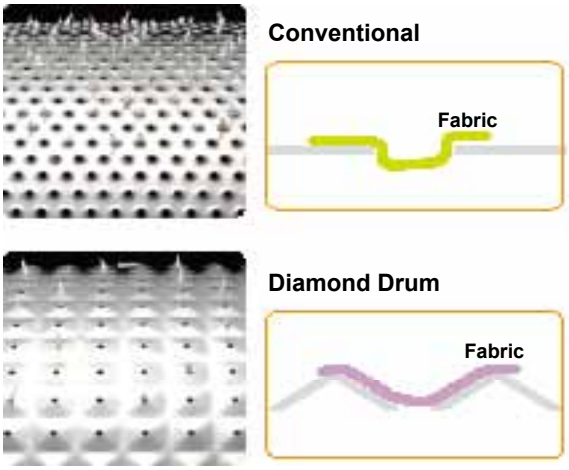
- Check whether the washing machine is level the floor with respect to the original position of the washing machine prior to service.
  By doing this now will reduce for the need of customer dissatisfaction and redo call.
  - √ Vibrations can shorten the lifetime of the product.



2. FEATURES AND SPECIFICATIONS

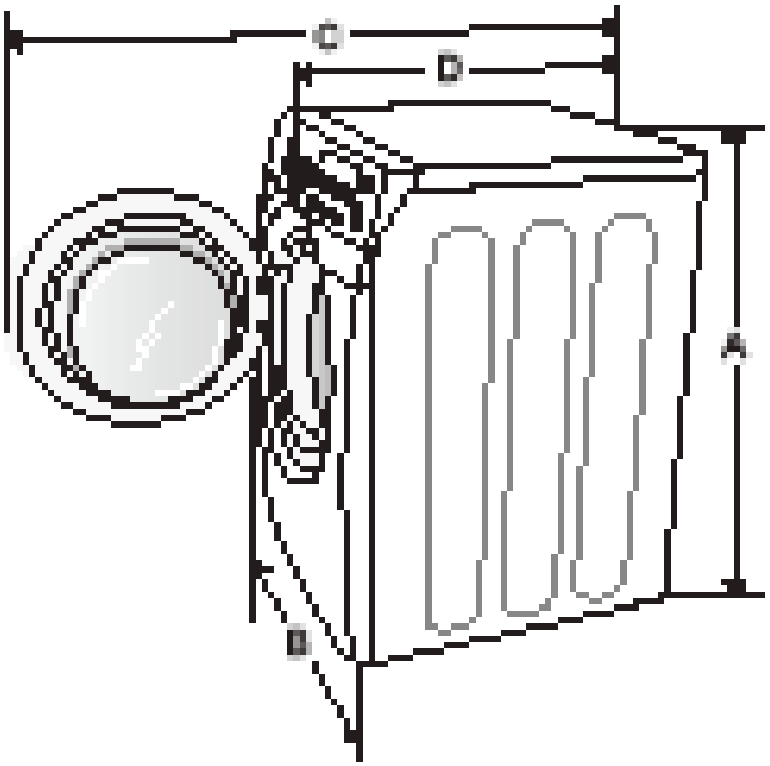
2-1. FEATURES

Features	Description
BUBBLE	• BUBBLE Technology's Engine generates foam by dissolving detergent with air and water before the normal cycle starts. Foam allows detergent to distribute evenly and penetrate fabrics 2.5 times faster than high efficiency detergent and deeper. Perfectly dissolved detergent by bubble generator penetrates very quickly and widely. - BUBBLE Technology's Engine generates foam by dissolving detergent with air and water before the normal cycle starts. Foam allows detergent to distribute evenly and penetrate fabrics 2.5 times faster than high efficiency detergent and deeper. - Samsung's effective BUBBLE delivers perfect cleanliness even with delicate fabrics without any damages . 
SpeedSpray™	• Samsung's new SpeedSpray technology saves you time by shortening wash times while still keeping all portions of the washing process and getting your clothes clean.
Smart Care	• Samsung's Smart Care, an automatic error-monitoring system, detects and diagnoses problems at an early stage and provides a quick and easy solution.
PureCycle™ (Tub Cleaning cycle)	• Clean your drum with one button! This Pure Cycle is specially designed to remove detergent residue and dirt buildup in the tub, diaphragm, and on the door glass without the need for special chemical detergents. (The cycle is run without clothes.)
Deep steam	• The Deep Steam feature boosts cleaning performance and loosens grime and dirt, thus providing superior cleaning results.
The Large Capacity	• Maximum Capacity, Time & energy Saving • King Size comforter with other beddings 
Quietest VRT™	• Lowest Vibration & Noise • Samsung's VRT™ provides smooth operation at spin speeds up to 1,200rpm. • 2nd floor as well as main floor installation available 
High efficiency energy & Water saving	• Washing with Samsung's Silver Wash, even in cold water, sanitizes the laundry thereby saving 92% of the energy normally used with hot water sanitization.
Direct drive inverter motor	• The power to handle anything! Our direct-drive inverter motor delivers power right to the washer tub from a variable speed, reversible motor. A beltless direct-drive motor generates a higher spin speed of 1,200rpms for more effective, quiet operation. The washer also has fewer moving parts, meaning fewer repairs.
Woolmark certified	• The machine wash wool cycle on Samsung machines has been tested and has passed the required Woolmark Company specification for machine washable wool products. Fabrics should be washed according to the instructions on the garment label as specified by Woolmark and Samsung.

Features	Description
Diamond Drum	• The washing performance has improved and potential damage to the clothing has been minimized. (The size of the holes on the diamond drum has been reduced for minimizing damage to the clothing/garment.) - The embossed wall of the drum serves as a washboard, dramatically increasing the washing performance compared with existing drum washing machines, which uses the power of the difference in elevation only. - The size of holes has been reduced drastically, maintaining the optimal wash performance (Washing Cost 1.0) while saving on water and electricity required for washing. - The structure of the holes on the diamond drum was redesigned to minimize potential damage to the clothing. 

2-2. SPECIFICATIONS

Model		WF42H5200A*	
Wash type		FRONT LOADING WASHER	
Dimension (Inches / mm)	**A: High-Overall**	38.7” (984)	
	B: Width	27.0” (686)	
	C: Depth with door open 90º	51.2” (1300)	
	D: Depth	33.0” (838)	
Water pressure		20-116psi(137-800kPa)	
Weight		88kg (194 lb)	
Heater Rating		900 W	
Power consumption	**Washing**	120 V	300 W
	Washing and heating	120 V	1200 W
	Spin	120 V	700 W
	Drain	120 V	80 W
Spin revolution		1200 rpm	



2-3. COMPARING SPECIFICATIONS WITH EXISTING MODELS

Grade		WF5000HA	YUKON BETTER
Model Name		**WF42H5200AP WF42H5200AF WF42H5200AW**	**WF431ABW WF431ABP**
Image			
Main Spec	Capacity (cu.ft / IEC)	**4.2cu.ft**	4.5cu.ft
	Motor type	DD Motor	DD Motor
	Max RPM	**1,200**	1300
	VRT	Yes	Yes
	heater(900w)	Yes	Yes
	Diamond Drum	Yes	Yes
	Washing Cycle#	9	13
	Delay wash	24hrs	24hrs
	Tilted Drum	10°	10°
	Sound Pressure	**Ave 58dBA**	Ave 56.3dBA
Target performanece	MEF	**3.2**	3.2
	WCF	**2.9**	2.99
	kWh/year	**93 kWh/year**	95 kWh/year
Design	control Display	LED	G.LED
	Frame Color	**Refined-wine**	W: White P: Stainless platium
	Dimension	27.0X 33.0 X 38.7"	27 X 32.3 X 38.7"

2-4. OPTIONS SPECIFICATIONS

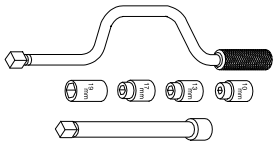
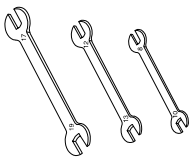
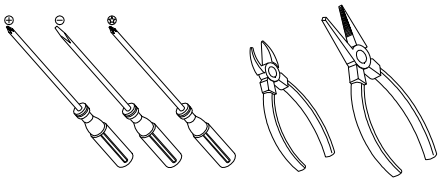
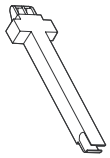
Item		Code	QTY	Remarks
	BOLT SPANER	DC60-40146A	1	Default
	ASSY HOSE WATER	DC97-15648A	1	Default
	ASSY HOSE WATER	DC97-15648B	1	Default
	MANUAL USERS	DC68-03397A	1	Default
	CAP-FIXER	DC67-00307A	5	Default
	HOSE HANGER	DC62-10278A	1	Default

Note

- Customer can purchase additional water supply and drain hoses from a service center.

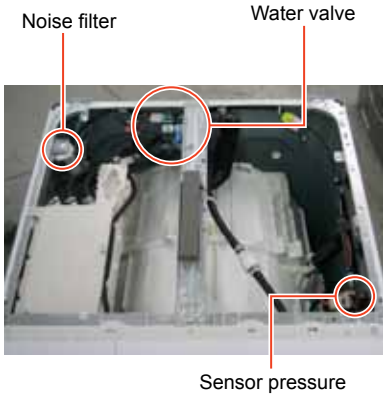
3. DISASSEMBLY AND REASSEMBLY

3-1. TOOLS FOR DISASSEMBLY AND REASSEMBLY

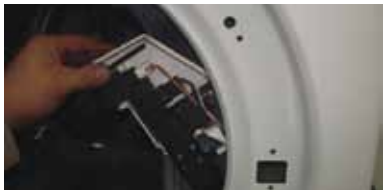
Tool		Type	Remarks
	Socket Wrench with 6” Extension	10mm 13mm 19mm	Heater (1) Motor (1), Balance (5), 2 holes of each left and right of the shock absorber 1 Pulley hole
	Open End wrench	10mm 13mm 19mm	Replaceable for the box driver. Since the bolt runs idle when the box driver is used, use the box driver 17mm.
	Vice pliers		Tool to protect the idle and abrasion of the bolt for the box driver.
	Others (Driver, Nipper, Long nose)		General tools for the after service.
	JIG for the Tub		1 (Disassemble and Assemble)

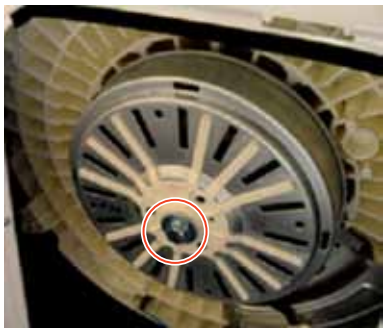
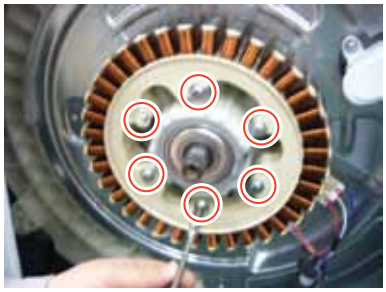
3-2. STANDARD DISASSEMBLY DRAWINGS

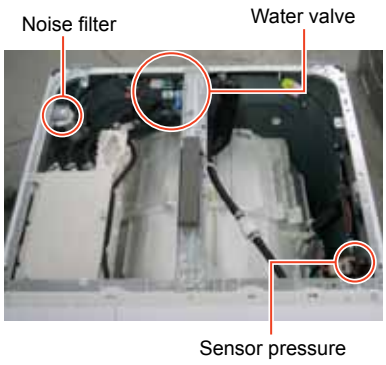
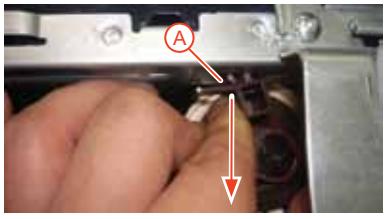
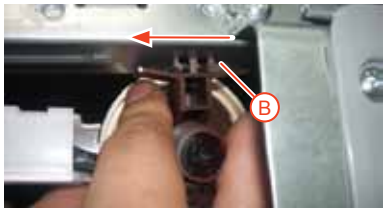
► This is a standard disassembly diagram and may differ from the actual product.
Use this material as a reference when disassembling and reassembling the product.

Part	Figure	Description
ASSY COVER TOP		1. Remove the two screws holding the Top Cover at the back of the unit.
		2. Remove the top-cover by lifting it up after pulling it back about 15mm.
		3. With the top cover removed you will now have access to service the Water pressure sensor, EMI Noise Filter, Hot and Cold Water Valves, Hose Draw ASSY.

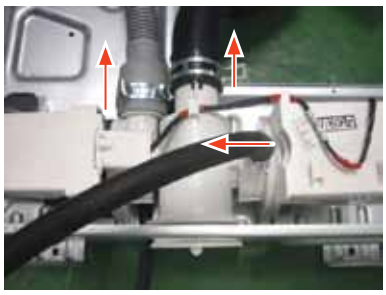
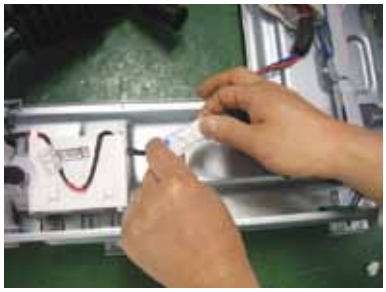
Part	Figure	Description
MAIN-PCB AND SUB-PCB PANEL		1. Remove the 2 screws at the top of the ASSY-PANEL CONTROL.
		2. Hold the ASSY-PANEL CONTROL while pulling it upwards and release the hook to remove it.
		3. Carefully disconnect the two wiring connectors by hand.
		4. Remove the 8 screws holding the PCB and release the hooks on both sides to remove the PCB for repair / replacement.

Part	Figure	Description
FRAME FRONT		• Seperate the Wire-Diaphragm with the Long-nose from the Front-Frame.
		1. Remove the Diaphragm.
		2. Remove the 4 screws holding the FRAME-FRONT.
		3. Remove the 2 screws holding the bottom of the FRAME-FRONT.
		4. Untie the hose.
		5. Remove the 3 screws.
		6. Push both hooks.
		7. Disconnect the terminal for the DOOR-LOCK switch.

Part	Figure	Description
COVER-BACK		• Remove the 2 screws holding the Back-Cover at the back of the washing machine
DD MOTOR		1. Remove the one bolt for the DD Motor.
		2. Remove the 6 screws.
WATER SUPPLY VALVE		1. Remove the Top Assy-Plate. 2. Disconnect the 5 water valve connectors.
		3. Remove the 4 screws securing the Hot and Cold water supply valves.

Part	Figure	Description
WATER LEVEL SENSOR (The Hook type)		**The Hook type water level sensor**
		► **Disassembly** 1. Separate the Top Assy-Plate.
		1. To remove the water lever sensor, push it slowly in the direction of the arrow shown in the figure on the left. Since this disassembly method uses the elasticity of the water level sensor hook, imposing too strong a force may damage it.
		2. While a force is imposed on the water lever sensor as directed in step 1, pull the hook Ⓐ in the direction of the arrow until it is removed from the bracket spring.
		3. Impose a force slowly in the direction of the arrow designated in the figure on the left until the hook Ⓑ is removed. Then remove the water level sensor.
		► **Assembly** 1. Connect the pressure hose to the body of the water level sensor and lock it using the clamp. When connecting the water level sensor to the set, make sure to connect it after draining water by operating the spin cycle.
		2. To reattach the water level sensor, insert the hook back into the square hole until you hear a “click”.

Part	Figure	Description
DOOR HINGE		1. Remove the 2 screws holding the Door Hinge and separate the door.
		2. Remove the 15 screws holding the Holder Glass, separate the Holder Glass and replace the hinge.
DRAIN PUMP		1. Push the Cover-Filter downwards to release the latch.
		2. Drain the remaining water through the drainage hose. Be sure to use a small bowl to collect the water collected from the drain hose.
		3. Separate the Drain Filter by turning it counterclockwise. Since the remaining water may flow out, place a bowl underneath it when separating the filter..

Part	Figure	Description
DRAIN PUMP (Continued)		4. Remove the 2 screws holding the Drain Pump.
		5. Drain the remaining water through the drainage hose.
		6. Disconnect the wire connector.
		7. Push it back and lift it up.
	* Check Points for Troubleshooting 1. Separate the Drain Filter and check for any alien substances inside the pump (e.g. coins, buttons .., etc.) → Remove if found. 2. Check the wire connector for the Drain Pump ASSY hasn't come loose. Reconnect if necessary. 3. When water leaks, check the assembly status of the Clamp Hose, and Cap Drain → Take the relevant countermeasure if necessary. Turn the filter cap counterclockwise, clean and remove any material that has collected.	

Part	Figure	Description
DOOR-LOCK S/W		1. Open the Door. Seperate the Wire-Diaphragm with Long-nose plier and remove it from the Front Frame Since the Diaphragm can be damaged when removing it, remove it slowly in one direction.
		2. Remove the 3 screws.
		3. Remove the screw holding the Door-Lock S/W. Remove the Door-Lock S/W. Remove the connection wire. (Remove the connector after releasing it by pressing the latch.)
Heater		1. Remove the 3 bolts from the balance weight.
		2. Seperate the Connection Housing(3). Remove the nut holding the heater and the heater.
		3. Remove the heater from the Tub. ⚠ **Caution** Make sure to insert the Heater into the correct position of the bracket inside the Tub when reassembling it. Otherwise, there is a risk of fire. 

4. TROUBLESHOOTING

4-1. ERROR MODES

► **This is a washer integrated error mode. For detailed information, refer to the general repair scripts.**

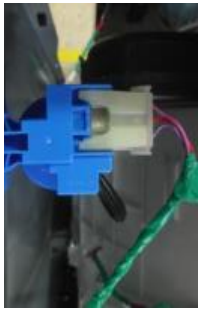
Error Type	For USA	Causes	Remarks
Water Level Sensor	1E	- The part of the hose where the water level sensor is located is damaged (punctured). - The hose is clogged with foreign material. - The hose is folded. - Too much lubricant has been applied to the insertion part of the air hose. - Hose engagement error. (disengaged) - Part fault. (Faulty internal soldering) - The water level sensor terminal is disengaged. - Main PBA fault.	
Motor Driving Error and Hall Sensor Error	3E	- The PBA connector terminal is not connected. - The motor spin net is not engaged. - The motor's internal coil is damaged. (short-circuited or cut) - The hall sensor terminal is not connected. - Foreign material (a screw) has entered the motor. - Motor overloaded due to too much laundry. (Non-sensing) - The motor hall sensor terminal is not connected. - PBA fault. - The motor driving error from the PBA is weak. Unstable relay operation, etc. - This occurs due to erroneous operating signals from the motor hall sensor. - The IPM terminal of the main PBA is not connected. - The DD motor cover is out of place. - The PCB housing terminal is not connected. - PBA fault. - DD motor fault.	This error occurs because of restrained revolutions. This error occurs when an interference is generated due to too much laundry, etc.
Water Supply Error	4E	- Foreign material is entering the water supply valve. - The water supply valve terminal is not connected. (Wire disconnected) - The warm water and rinse connectors are wrongly connected to each other. - This occurs if the PCB terminal from the drain hose to the detergent drawer is not connected. Check whether the transparent hose is folded or torn.	
	4E2	- The cold and warm water supply hoses are wrongly engaged into each other. - The temperature of the water supplied through the dry valve during a dry cycle is sensed as higher than 70 ˚C. - The water temperature is sensed as higher than 50 ˚C in the Wool or Lingerie courses.	The water supplied for 1 minute drying the drying cycle is 0.3 ~ 0.4 L.
Drain Error	5E	- The pump motor impeller is damaged internally. - The wrong voltage is supplied to the parts. - Part fault. - This occurs due to freezing in the winter season. - The drain hose is clogged. (Injection error, foreign material) - Clogged with foreign material. - The water pump terminal is not connected: rubber band, bills, cotton, hair pins, coins have collected inside the drain pump ASSY.	

Error Type	For USA	Causes	Remarks
Power Error	9E1,9E2	- Check the consumer's power conditions. : Make sure to check the operating voltage. Connect a tester to the internal power terminals during the Boil or Dry operations and observe the washing machine's operation carefully. : Check the voltages. (An error occurs when under or over voltage is supplied.) : Check whether a plug receptacle is used. When the connecting wire is 1m, a momentary low voltage may drop up to 10 V - Main PBA fault (sometimes)	
Communication Error	AE	- The signals between the sub and main PBAs are not sensed because of commuication error. - Check the connector connections between the sub and main PBAs carefully. → Check for incorrect or loose connections, etc. - Remove the sub PBA C/Panel and check for any faulty soldering.	
	AE3	- The signals between The DR Module and main PBAs are not sensed because of commuication error. - Check The connector connections between The DR Module and main PBAs carefully. → Check for incorrect or loose connections, etc. - Remove The DR Module and Check for any faulty soldering.	
	AE4	- The signals between The WIFI Module and main PBAs are not sensed because of commuication error. - Check The connector connections between The WIFI Module and main PBAs carefully. → Check for incorrect or loose connections, etc. - Remove the WIFI Module and Check for any faulty soldering.	
	AE5	- The signals between The LCD Module and main PBAs are not sensed because of commuication error. - Check The connector connections between The LCD Module and main PBAs carefully. → Check for incorrect or loose connections, etc. - Remove The LCD Module and Check for any faulty soldering.	
	AE6	- The signals between the Inverter PBA and main PBA are not sensed because of communication error. - Check The connector connections between the Inverter PBA and main PBA carefully. → Check for incorrect or loose connections, etc. - Remove the Inverter PBA and Check for any faulty soldering.	
Switch Error (Main Relay Error)	bE2	- The Power button is pressed continually. (for more than 12 seconds). - A switch is jammed or stuck due to be pressed unevenly due to deformation of the control panel or button. - This error may occur when the screws that hold the sub PBA in place are tightened too much. - A button other than the Power button is continually pressed. (for more than 30 seconds). - Deformation of an internal plastic injection part. - A screw for assembling the sub PBA is tightened too much.	

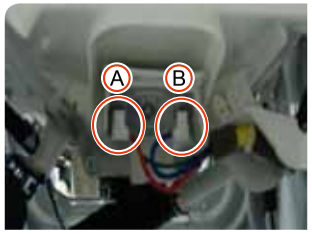
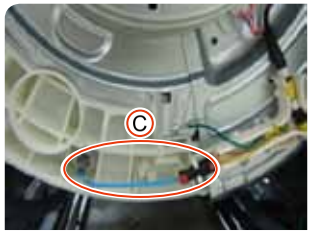
Error Type	For USA	Causes	Remarks
Door Error	dE	- A switch contact error because of a deformation of the door hook. - When the door is pulled by force.	When the door is not opened after the door open operation.
		- This occurs in the Boil wash because the door is pushed due to a pressure difference from internal temperature changes.	When the door is not locked after the door close operation.
	dE1	- The door lock switch terminal is connected incorrectly. - The door lock switch terminal is broken. - This occurs intermittently because of an electric wire leakage - Main PCB fault.	
Heater Error	HE,HE1	- The washing heater is short-circuited or has a wire disconnected. - The washing heater in the tub has an error. (Contact error, temperature sensor fault) - If the water level sensor operates without water because water is frozen or for any other reason and the temperature sensor engaged at the bottom to prevent overheating for the washing heater detects a temperature of 100 to 150 ˚C, the washing machine turns the input power off.	If the heater has no error, this occurs because of a PBA relay malfunction.
Water Leakage Error	LE	- Heater engagement fault. (out of place) - The air hose is out of place and water leakage occurs during the spin cycle. - The tub back at the safety bolts fixing part is broken. - Water leakage occurs at the front with foaming because of too much detergent. - Water leakage occurs because the connecting hose to the detergent drawer is connected incorrectly. - The drain pump filter cover is engaged incorrectly. - Water leakage occurs at the drain hose. - The duct condensing holding screws are worn. - The nozzle-diaphragm is engaged in the opposite direction or the rubber packaging is omitted. - Water leakage occurs because the screws that hold the tub back and front in place are fastened incorrectly. - The leakage sensor is faulty.	
Overflow Error	OE	- Water is supplied continually because the water level detection does not work. - Because the drain hose is clogged and there is an injection error (at a narrow section), the water level detection does not work and water is supplied continually. - Water is supplied continually because of freezing or because there is foreign material in the water supply valve. - This error may occur when the water level sensor is degraded.	This error occurs because the water level sensor terminal is out of place.
Temperature Sensor Error	tE1	- The washing heater sensor in the tub has an error. (Contact error or temperature sensor fault) - The connector is connected incorrectly or is disconnected. - If the water level sensor operates without water because the water is frozen or for any other reason and the temperature sensor engaged at the bottom to prevent overheating for the washing heater detects a temperature of 100 to 150 ˚C, the washing machine turns the input power off.	Heater sensor fault : When the connector is connected incorrectly or has a wire disconnected or contact error
Unbalance Error	UE	- As laundry causes this error, check the laundry. - Find the reason for the unbalance and solve it as directed in the user manual.	
Foaming Detected	SUd	- This occurs when too much foaming is detected. It is also displayed while foaming is removed. When the removal is finished, the normal cycle proceeds. “Sud” or “SUdS” is displayed when too much foaming is detected and “End” is displayed when the removal of the foaming is finished. (This is one of the normal operations. It is an error for preventing non-sensing faults.)	

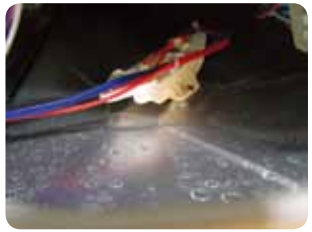
Error Type	For USA	Causes	Remarks
Mems PBA Error Detected	8E1	- Error detected in the Mems PBA or data error detected. Check the wire connections. Replace if necessary. 1. Check the wire connections. 2. Replace the Mems PBA.	
	8E2		
	8E		
System Error	SF1	- Micro Controller Operation Fail.	Replace Assy PCB.
	SF2		
	SF3		

► These are common troubleshooting procedures for each drum-type washer error mode. For detailed information, refer to the general repair scripts.

Error Type	Error Mode	Causes	Corrective Actions	Description of Photo
Water Level Sensor	1E	• Water level sensor fault • Incorrect connections of the water level sensor terminal • The hose part for the water level sensor is folded. • Main PCB fault	• Check the water level sensor terminal connections and contacts. • An error occurs if an incorrect water level sensor is used. Make sure to check the material code. (Abnormal operation) • If the water level sensor is faulty, replace it. • If the error persists despite taking the action above, replace the PBA.	 Check the water level sensor frequency. - Check it after the water level sensor and the connector are connected. ☑ Checking Part : Pink Color Wire Orange Color Wire. - Frequency : Approx. 25.5 KHz with no load
Washing Motor Error and Hall Sensor Error	3E	• Washing motor fault • Washing motor hall sensor fault • Incorrect connections of the washing motor/hall sensor connector • Washing motor rotor and stator fault • Main PCB fault	• Check the motor connector terminal connections and contacts. • 3E is displayed because overloading occurs due to too much laundry. • If the hall sensor terminal is faulty, replace the hall sensor. • Check whether the stator of the motor cover is damaged. • Check for coil disconnections due to foreign material. • If the PBA control circuit is faulty, replace the PBA.	 ► Check the motor Winding Coil Plug out the connector and read resistances at any two of the three terminals on Motor : Should be 6.0 Ω (at 25°C)  ► Check the motor Hall Sensor Check the resistance on the main PCB motor (Between pins 1 and 3, and 1 and 4 of the four (4) pins) - Resistance : Approx. 2 to 4 MΩ - Check the voltage when the power is on.

Error Type	Error Mode	Causes	Corrective Actions	Description of Photo
Water Supply Error	4E	• Water supply value fault • Main PCB fault • Freezing in the winter season	• If the water supply valve has a wire disconnected, replace it. • Check whether the water supply valve is clogged with foreign material and whether water is supplied continually. • Check whether no water is supplied because of freezing in the winter season. • If the PBA relay operates abnormally, replace the PBA.	  1. Check the resistance for the water supply valve. - Resistance: 0.9~1.1kΩ between the terminals of the water supply valve. 2. Check whether there is foreign material in the water supply valve filter. 3. If the water supply valve filter is clogged, clean filter.
Drain Error	5E	• Freezing in the winter season • Foreign materials in the drain pump • Poor physical connection • Drain pump fault • Main PCB fault	• If the drain pump revolutions are restrained due to freezing in the winter season, check the method to remove the freezing and remove as directed. • Check whether the revolutions of the drain pump motor are restrained by foreign material, and remove as directed. • Check the wire connectors on Main PCB and Drain Pump ASSY. The connector or wire may have poor physical connection. • Check the drain pump resistance.	 Check the drain pump resistance. - Drain : Resistance : 13.5Ω ~ 16.5Ω - Bubble : Resistance : 18.75Ω ~ 22.75Ω
Communication Error	AE	• The signals between the sub and main PBAs are not sensed. • Incorrect wire connections between the sub and main PBAs.	• Check the wire connections and terminal contacts between the sub and main PBAs. • Check for disconnected wires. • Check whether the sub PBA is short-circuited because of moisture. • If the main PBA's communication circuit is faulty, replace it.	-

Error Type	Error Mode	Causes	Corrective Actions	Description of Photo
Door Error	dE dE1	• Door switch fault • Main PCB fault	• If a dS error occurs, check whether it occurs during the Boil cycle. - If it is detected that the door is open, close the door. • The 120V is directly connected to the door. Check and repair the power wire connections and insulation state. • Check the door switch. Replace if faulty. • Check the main PBA door sensing circuit. Replace if faulty.	 ► TYPE 1 Check the door switch Resistance. The resistance of 1 and 3 Pin Must be approximately 175Ω.
Heater Error	HE,HE1	• Disconnection wire • Heater falut • Wash-thermistor fault	• Check for connection between wire and heater. • If wash heater is faulty, replace it. - Refer the TYPE 1 • If it is not problem in heater, replace wash-thermistor - Refer the TYPE 2	 [FRONT] ► TYPE 1 Check the resistance between A and B. It should be 16.05±0.65Ω.  [BACK] ► TYPE 2 If TYPE 1 is OK, Change a wash-thermistor at back of Tub.

Error Type	Error Mode	Causes	Corrective Actions	Description of Photo
Water Leakage Error	LE	• Check for any leakage. • Foreign material in the DV case • Fault of a hose or incorrect part engagement in the product	• Check for any leakage on the base, Hose, Valve and Tub connections and take any required action. • During natural draining, this error occurs because the drain bellows are clogged with foreign material. Remove the foreign material. • Check the drain motor operation. Replace if it does not operate normally.	  ► DRAIN PUMP TYPE (Automatic Drainage) Check whether there is any foreign material in the bellows. ☑ Check for any foreign material, such as underwear wires or coins.
				 ► PUMP TYPE Check for any leakage on the base, Hose, Valve and Tub connections.
Overflow Error	OE	• Water level sensor fault • Freezing in the winter season	• If the water level sensor has a functional error, replace it. • Check the hose. This error occurs if it is torn or has a hole. • This error occurs if water is frozen in the winter season. Use hair dryer to defrost hose. Consider relocating the unit to warmer location.	 Check the hose connected to the water level sensor. ☑ Check whether the hose is folded, cut, or damaged.

Error Type	Error Mode	Causes	Corrective Actions	Description of Photo
Temperature Sensor Error	tE1	• Washing temperature sensor fault • Dry temperature sensor fault • Faulty and incorrect connections of the dry condensing sensor • Main PCB fault • Freezing in the winter season	• Check the connections for the washing heater temperature sensor connector. • If the washing heater temperature sensor has a functional error, replace it. - A tE error occurs. • Check the connections for the dry heater temperature sensor connector. • If the dry heater temperature sensor has a functional error, replace it. • Check the connections for the duct condensing temperature sensor connector. • If the duct condensing temperature sensor has a functional error, replace it.	-
Unbalance Error	UE	• Motor hall sensor fault • Caused by the laundry contents	• Check the type of laundry. Check whether they may cause an unbalanced situat ion. - Educate the consumer in this case is to press pause reposition the load or remove a few items. Press start to continue and complete the wash cycle.	-

5. PCB DIAGRAM

5-1. MAIN PCB

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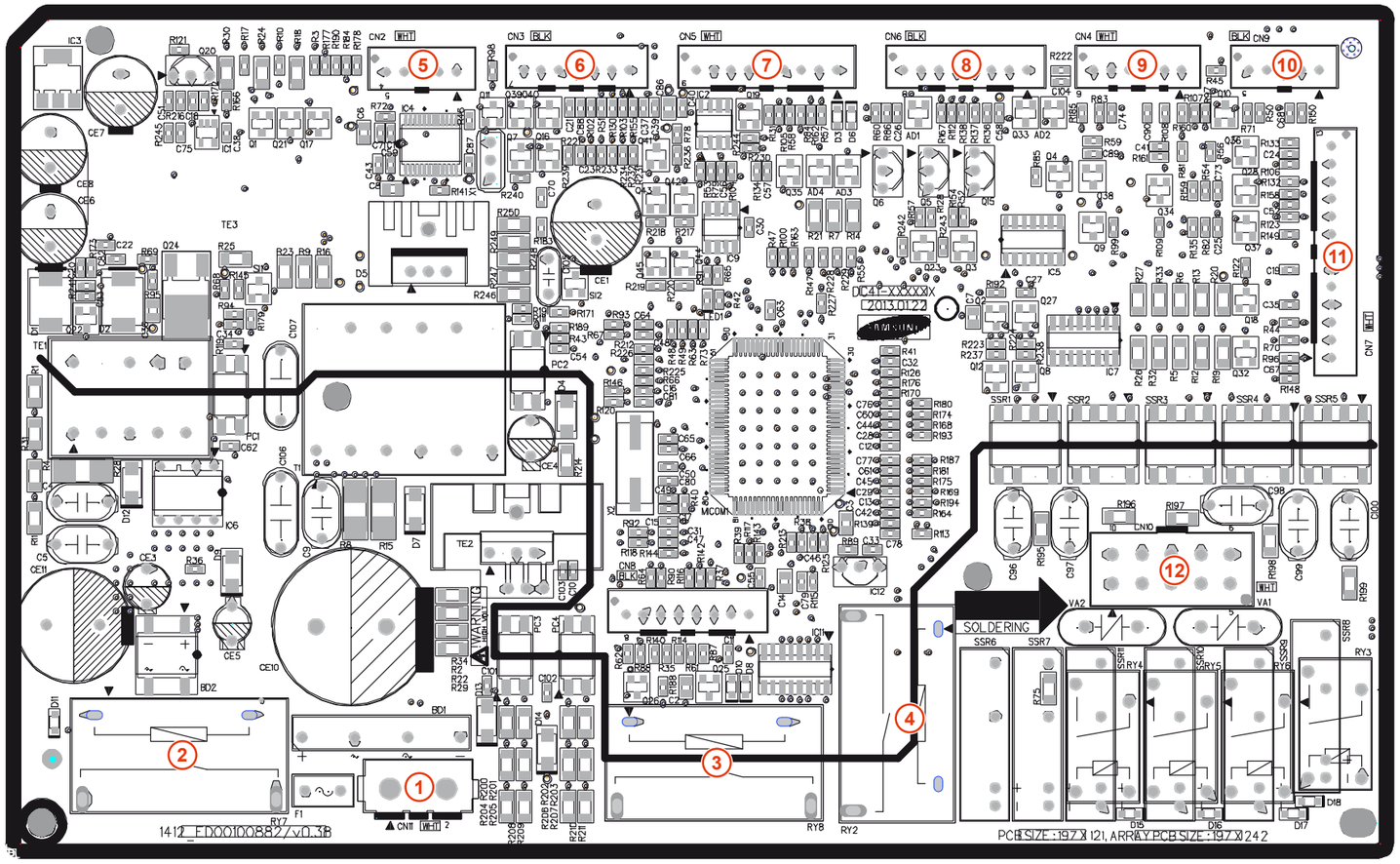

Location	Part No.	Function	Description
1	CN11	PBA Power Supply	Supply 120V of AC power.
2	RY7	Main Relay	Be Supplied PBA power when the Power button is pressed.
3	RY8	Dry Heater Relay	The switch for the Dry Heater power.
4	RY2	Washing Heater Relay	The switch for the Washing Heater power.
5	CN2	Fan motor Connection Port	Supply the 3-phase drive voltage for the FAN Motor.
6	CN3	MEMS Connection Port	Supply power to the MEMS PBA and provides a communications function.

Location	Part No.	Function	Description
7	CN5	Smart dispenser Connection Port	Supply power to the dispenser PBA and provides a communications function.
8	CN6	Sensor Connection Port	Supply power to the sensor and provides a communications function.
9	CN4	LCD PBA Connection Port	Supply power to the LCD PBA and provides a communications function.
10	CN9	Smart test FLash Writing Port	Supply SET MAIN LINE smart test
11	CN7	SUB PBA Connection Port	Supply power to the SUB PBA and provides a communications function.
12	CN10	Each Load Connection Port	The port to supply power for each electric device.

5-2. CIRCUIT DIAGRAMS OF MAIN PARTS FOR MAIN PCB

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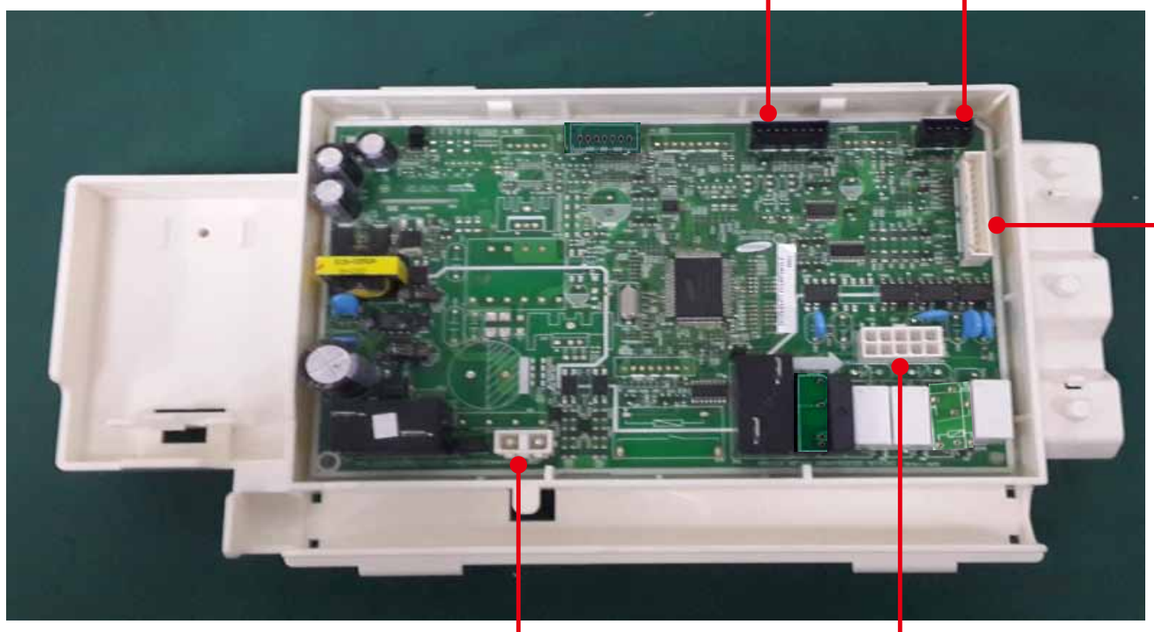
► **CN6**
1. Ground
2. Door SW signal
3. Leakage signal
4. DRY_AIR_TEMP signal
5. DRY_CON_TEMP signal
6. Water TEMP signal
7. Water Leakage out signal
8. Water Leakage in signal

► **CN9**
1. 3.3V
2. RX_FROM_TEST
3. TX_TO_TEST
4. CGND
5. BOOT



► **CN7**
1. SUB Communications signal
2. SUB Communications signal
3. SUB Reset signal
4. 5V
5. Ground
6. 12V
7. Empty pin
8. Power SW signal
9. Water leakage signal
10. 5V
11. Inverter Communications signal
12. Inverter Communications signal
13. Ground

► **CN1**
1. L line
2. Door signal

► **CN10**
1. Actuator signal
2. Door lock signal
3. Door unlock signal
4. Circulation pump signal
5. Drain pump signal
6. Cold valve signal
7. Hot valve signal
8. Pre valve signal
9. Dry valve signal
10. Water shot signal

5-3 INVERTER PCB

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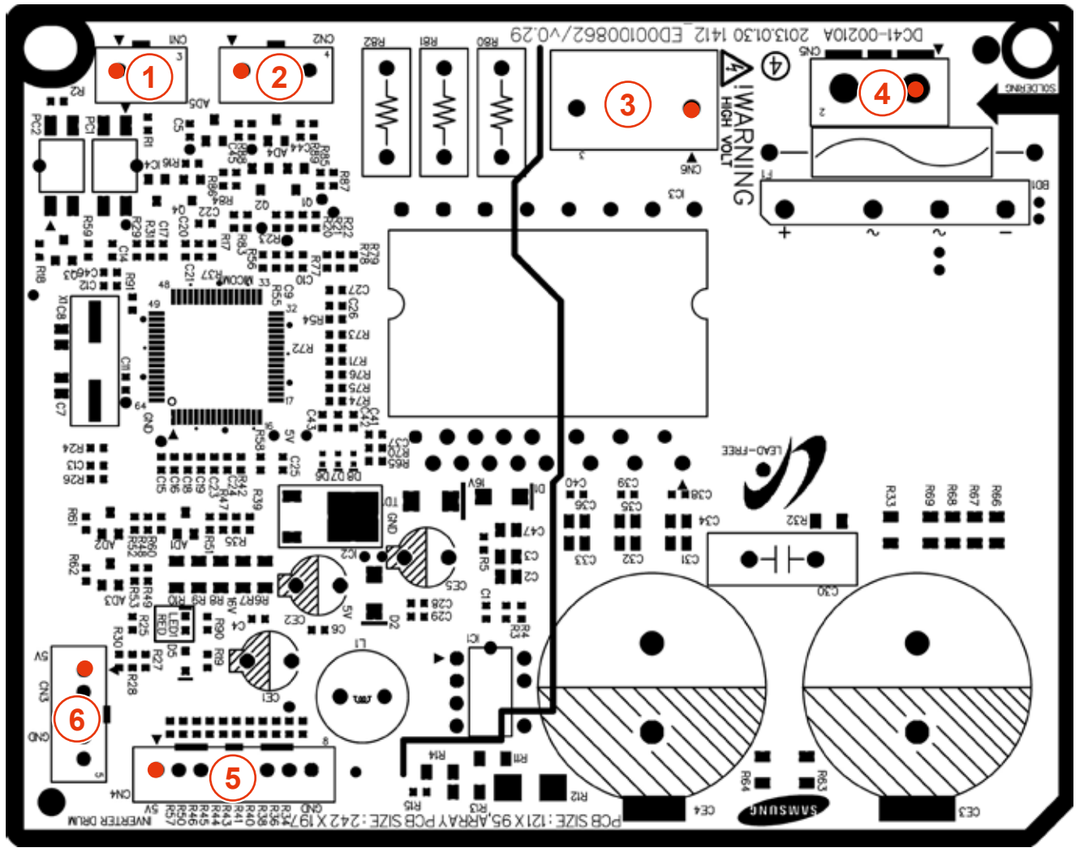

Location	Part No.	Function	Description
1	CN1	Communication	Communication with MAIN
2	CN2	Hall Sensor	Sensing Hall signal
3	CN6	Motor Output	MOTOR 3-Phase Output
4	CN5	AC Power Source	Supply AC Power
5	CN4	JTAG Connector	Debugging connector (Deleted in massproduction)
6	CN3	Flash Writing Port	Writing Flash memory

5.4. CIRCUIT DIAGRAMS OF MAIN PARTS FOR INVERTER PCB

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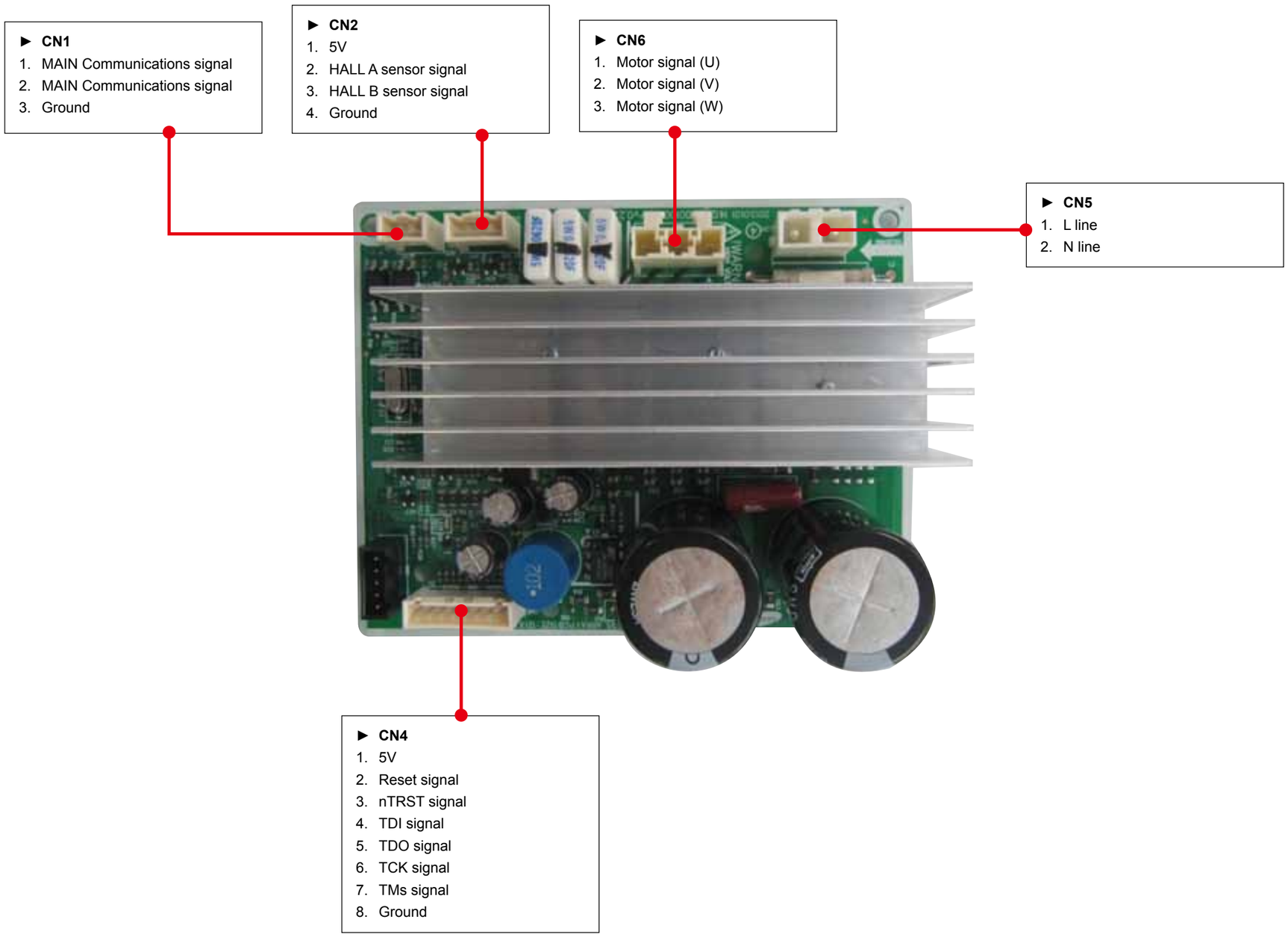

5-5. SUB PCB

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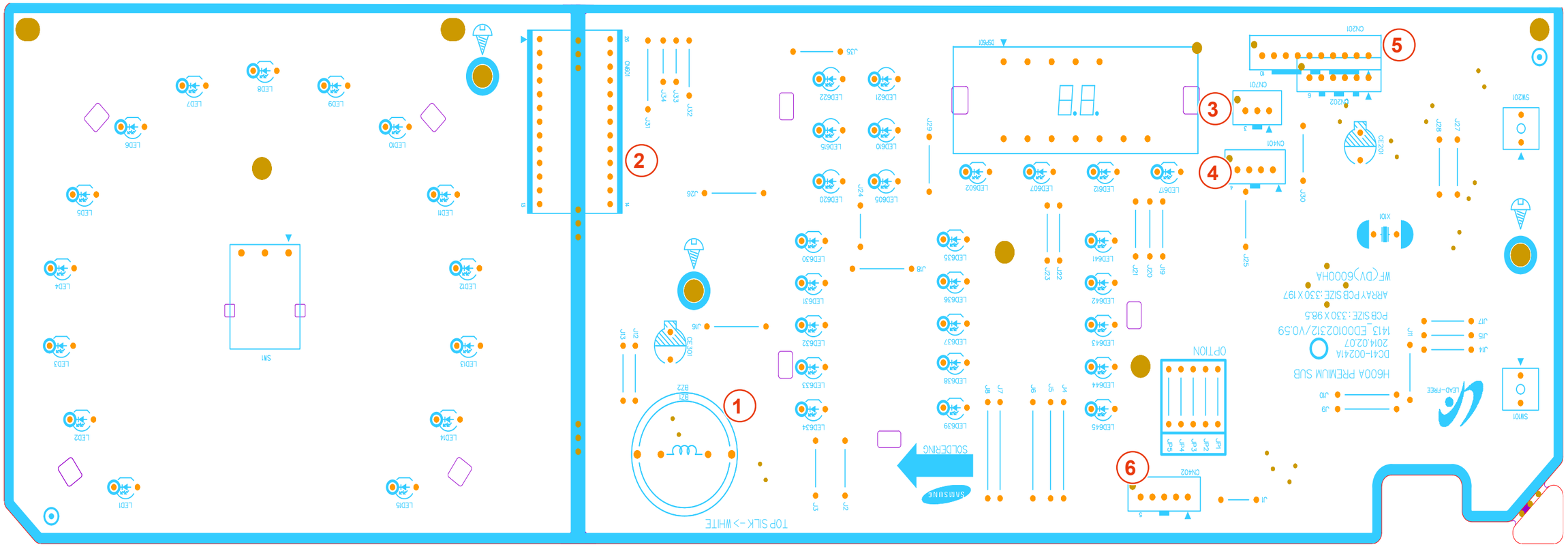

Location	Part No.	Function	Description
1	BZ1	Buzzer Circuit	Be generated sound when the menu key is pressed or the encoder is operated, the menu is closed.
2	CN601	SUB PBA LED DISPLAY Wire Connect	Connect the LED and DISPLAY.
3	CN701	Drum Light	Turn on when door is opened.
4	CN401	FLASH WRITING	WRITING PROGRAMME TO SUB.
5	CN201	GRAPHIC PBA Connection Port	For communications with Graphic PBA.
6	CN402	TOUCH PBA COMMUNICATION	SUPPLY POWER TO TOUCH PBA AND COMMUNICATION TO SUB PBA

5-6. CIRCUIT DIAGRAMS OF MAIN PARTS FOR SUB PCB

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► **CN601**

1. Empty Pin
2. Led Signal
3. Led Signal
4. Led Signal
5. Led Signal
6. Led Signal
7. Led Signal
8. Led Signal
9. Led Signal
10. GROUND
11. JOG Signal
12. JOG Signal
13. Empty Pin

► **CN201**

1. Communications Port(Rx)
2. Communications Port(Tx)
3. Reset Signal input
4. 5V
5. GROUND
6. 12V
7. Empty Pin
8. POWER_SWI
9. Water level Signa
10. Empty Pin

► **CN402**

1. 12V
2. GROUND
3. SDA1
4. SCL1
5. Empty Pin

6. WIRING DIAGRAM

6-1. WIRING DIAGRAM

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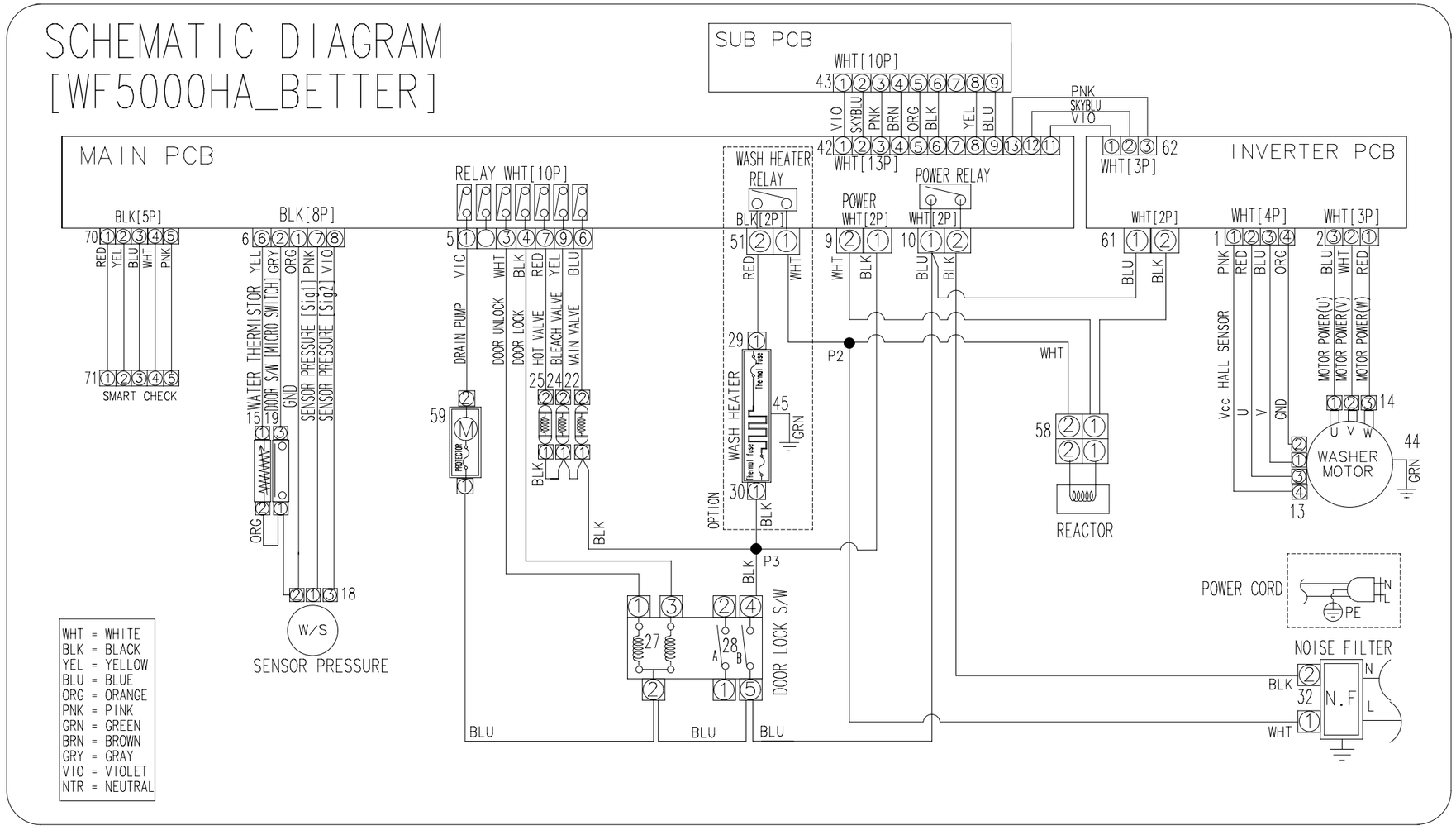
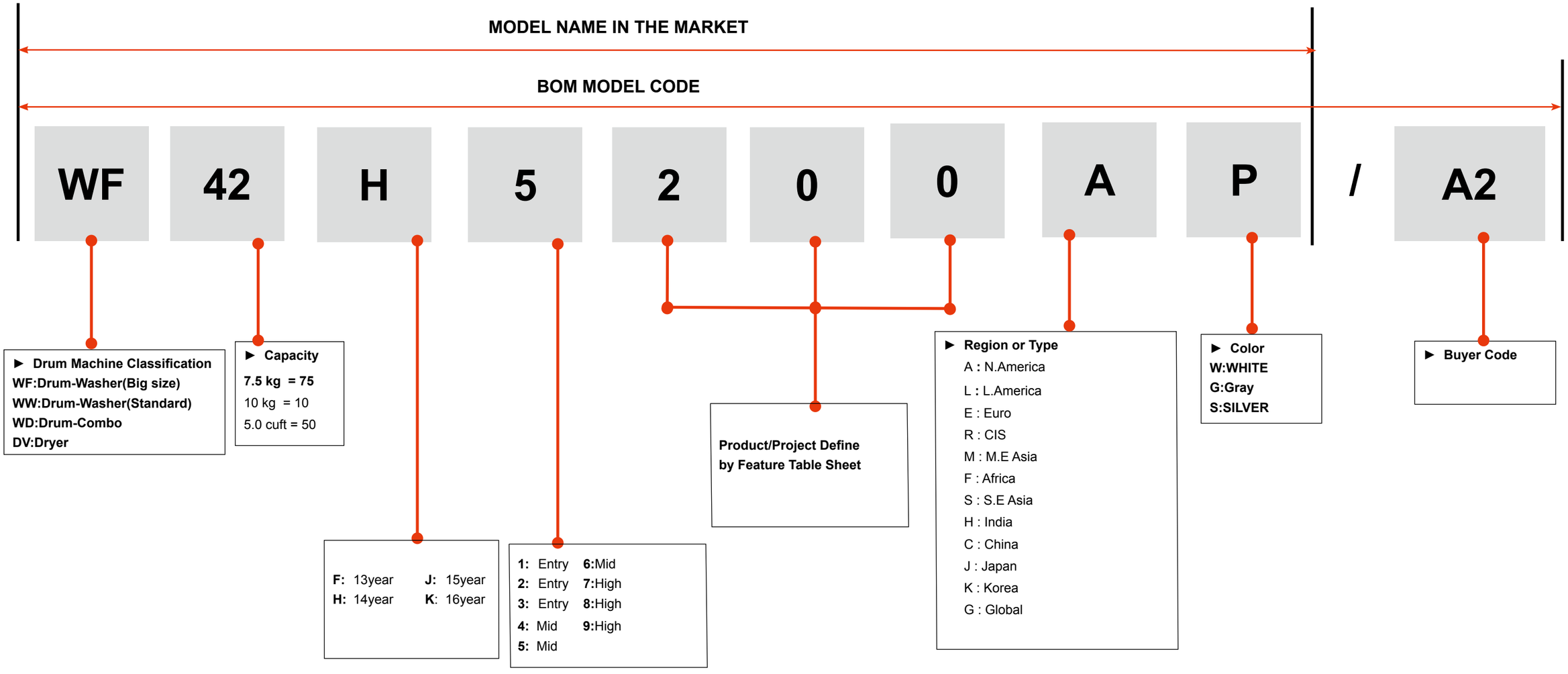
REFERENCE INFORMATION

BLK	BLACK
BLU	BLUE
GRN	GREEN
GRY	GRAY
NTR	NATURAL
ORG	ORANGE
PNK	PINK
RED	RED
SKYBLU	SKYBLUE
VIO	VIOLET
WHT	WHITE
YEL	YELLOW



7. REFERENCE

7-1. PROJECT NAME



14 Nov. 2014